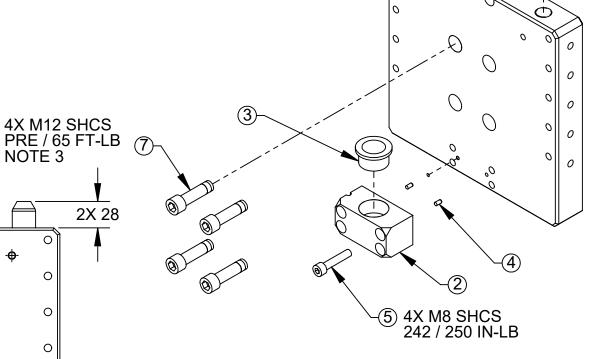


Serviceable Items			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
3	1	3710-20-1028	LARGE TOOL STAND BRONZE BUSHING
6	2	3700-20-3323	QC TOOL STAND ALIGNMENT PIN

9X PILOT Ø **▼** 23.1



10X M8X1.25 THRU 12.7 25.4 88.9 38.1 \bigcirc 38.1 TYP -⊕-TYP 254 76.2 -Ф-Ф-4X 24.6 -| 50.8 |-ITEM NO.

20.2 -

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



101.6

QTY.

1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 www.ati-ia.com www.ati-ia.com ISO 9001 Registered Company Fax: +1.919.772.8259

DESCRIPTION

PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

DRAWN BY: E. Donkor 12/19/2013

9120-TSL-RMB-R000

PART NUMBER

3rd ANGLE PROJECTION

CHECKED BY: J. Winterroth, 1/10/14

PROJECT # -

NOTE 3

0

TSL Pin & Bushing Module, Rigid

SCALE SHEET 1 OF 1 1:4 В

DRAWING NUMBER 9630-20-TSL-RMB-R000

REVISION 05

TSL PIN & BUSHING MODULE, RIGID

1. ASSEMBLY WEIGHT: 17 LB

2. SERVICEABLE COMPONENT MATERIALS: HARDENED STAINLESS STEEL ALIGNMENT

PINS AND BRONZE BUSHING.

3. IF PRE-APPLIED SCREW IS INSTALLED MORE THAN ONCE, APPLY LOCTITE 242.